



Dart Aerospace Ltd.
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D4664-5

Job Sheet 186157



Part No: D4664-5

Job Qty: 18 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/12/18

Job Tracking No:

Due Date: 12/7/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV D SHEET 3 IPP REV:A NEW ISSUE 12-11-08 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	18 Ea	12/7/18	12/7/18	0.00	0.00	Start Up Machining-3	1/18	JSD 12/11/28
100	Hardinge	18 pcs	12/7/18	12/7/18	0.07	0.94	Hardinge		" "
110	QC	18 pcs	12/7/18	12/7/18	0.00	0.00	QC2 Machining-3		" "
120	QC	18 pcs	12/7/18	12/7/18	0.00	0.00	QC8 Machining-3		" "
121	HandFinish	18 pcs	12/7/18	12/7/18	0.00	0.14	HandFinish1		KF 2018-11-28 DR 12/11/28
122	QC	18 pcs	12/7/18	12/7/18	0.00	0.00	QC7-4		38
130	Packaging	18 pcs	12/7/18	12/7/18	0.00	0.00	Packaging3-2		Smith
140	QC21-SA	18 Ea	12/7/18	12/7/18	0.00	0.00	QC21		DAS

Part Op
Descriptions: 100 - 1-Turn as per Folio and dwg

21
9-89

NOV 29 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R1.000	Round Bar 1.00"	.5760 ft (.032 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R1.000	1	56	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Spacer	0.880Inches + 0.000 - 0.030	0.880 0.850	Diameter	
2	Spacer	0.250Inches + 0.005 - 0.001	0.255 0.249	Diameter	
3	Spacer	0.380Inches ± 0.030	0.410 0.350		

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Container No: S132202



Part: D4664-5

Job No: 186157

Serial No/Batch: S132202

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 11/28/18